

3. Packaging Machine

Packaging machine (4-side- pouch sealing machine) is designed to deliver reliable performance and features beneficial to many industries. The machine has adopted a PLC programmable controller makes it easy and convenient for operators to running and adjustment.



Model	OPM-400 (ex. NAPH-4S)	OPM-410 (ex.NSPH-4S)
Adjustment of sealing width & length	Sealing width (35-85 mm range) and length (65-125mm range) can be adjusted	Sealing length (65-125 mm range) can be adjusted but, width is fixed at one point in the range of 35-85mm
Packaging Type	Four sides sealing (2 lanes)	
Capacity	50 packs/minute (2 lanes)	
Material for Pouch	OPP+PE or Al.FOIL etc.	
Dimension	4050(L) x 2540(W) x 1400(H) mm	
Feeding method	Automatic	
Air consumption	38 NL/minute	
Speed control	Inverter volume control method	
Power	5 kw/h	
Voltage	230V/380V, 3P,50/60Hz	
Main motor	0.75 kw	
Temperature control	Auto-controller	
Electricity controller method	Control method of PLC	
Remnants of paper controller	Remnants of paper roller adhesion	
Material	SUS 304, SUS 316, S45C, SKD11	
Weight	About 1300kg	